



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3997-43
Job Sheet 186969



Part No: D3997-43

Job Qty: 12 ea

Part Name: Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/23/18

Job Tracking No:

Due Date: 12/5/18

Created By: Chrisoula Tsimiklis

Type: Stock

Description:

Note: DWG REV B SHEET 6 IPP rev A 10.01.13 new issue Prelim EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs	12/5/18	12/5/18	0.00	0.00	Purchasing		NOV 30 2018
110	Packaging	12 pcs	12/5/18	12/5/18	0.00	0.00	Packaging2		NOV 30 2018
120	QC	12 pcs	12/5/18	12/5/18	0.00	0.00	QC6		61
130	Packaging	12 pcs	12/5/18	12/5/18	0.00	0.00	Packaging3-2	7066 JAN 02 2019	9-89 DAS
140	QC21-SA	12 Ea	12/5/18	12/5/18	0.00	0.00	QC21		6

Part Op 100 - Issue P/O: 041826
 Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: 2019/11/30**

JAN 02 2019 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3997-43P	Placard	12 pcs (1 ea)	100-Purchasing	5133547

CCX12

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3997-43P	12	0	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 11/23/18 11:37 AM dart.tsimiklis.chrisoula

Container No: S133548



Part: D3997-43

Job No: 186969

Serial No/Batch: S133548

Revision:

Inspector:

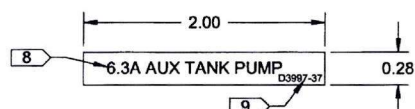
Exp Date:

Instructions: Various STC's

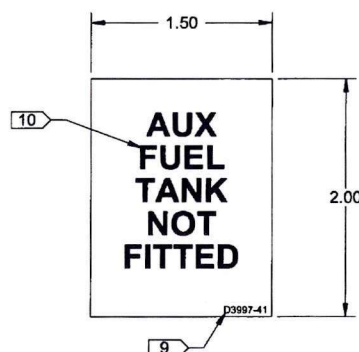
Date: 11/30/18

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D3997-37	JCA-M47-P21
D3997-39	JCA-M47-P22
D3997-41	JCA-M47-P23
D3997-43	JCA-M47-P24

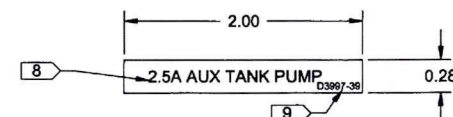
PART NUMBER	INSTALLATION INSTRUCTIONS
D3997-37	ADJACENT TO CB INSTALL
D3997-39	ADJACENT TO CB INSTALL
D3997-41	ON BACK OF D3997-25/-27
D3997-43	ON TANK EARTH POINT



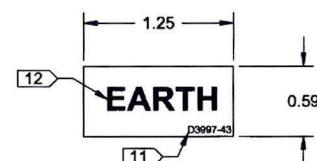
D3997-37 PLACARD



D3997-41 PLACARD



D3997-39 PLACARD



D3997-43 PLACARD

NOTES:

- 1) MATERIAL: 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY AS PER NOTES 8-12 ON SHEET 6
- 7) WEIGHT: LESS THAN 0.01 LBS
- 8) 10 PT FONT, WHITE TEXT ON BLACK BACKGROUND
- 9) 6 PT FONT, WHITE TEXT ON BLACK BACKGROUND
- 10) 20 PT BOLD FONT, WHITE TEXT ON BLACK BACKGROUND
- 11) 6 PT FONT, BLACK TEXT ON WHITE BACKGROUND
- 12) 20 PT BOLD FONT, BLACK TEXT ON WHITE BACKGROUND

APPROVED

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	AP	DRAWING NO.	REV. B
MFG. APPR.	JLM	D3997	SHEET 6 OF 6
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	PLACARD	NTS
DATE	13.11.05	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

RELEASED
2014-06-11



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041826**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041826
PO Date: 11/23/18
Due Date: 12/5/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30

Freight Terms:
Special Comments:

E-MAILED
NOV 23 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	186969	D3997-43P			Placard : Various STC's As per Dwg D3997 Rev. B	Firmed	-	12/5/18	12 pcs	0 pcs	12 pcs	\$6.666666/pcs	\$80.00
								12 X	NOV 30 2018			DAS 61 9-89	
2	186971	D3997-5P			Placard : Various STC's As Per Dwg D3997 Rev. B	Firmed	-	12/5/18	12 pcs	0 pcs	12 pcs	\$6.66666670/pcs	\$80.00
								12 X	NOV 30 2018				
3	186972	D3997-29P			Placard : Various STC's As per Dwg D3997 Rev. B	Firmed	-	12/5/18	12 pcs	0 pcs	12 pcs	\$6.66666670/pcs	\$80.00
								12 X	NOV 30 2018				
4	186970	D5055-1P			Placard : Various STC's receive pcs	Firmed	-	12/5/18	12 Ea	0 Ea	12 Ea	\$6.66666670/Ea	\$80.00
								12 X	NOV 30 2018				
5	186873	D4805-3P			End Fitting : Various STC's receive pcs	Firmed	-	12/5/18	12 pcs	0 pcs	12 pcs	\$6.66666670/pcs	\$80.00
Grand Total:													\$400.00

Grand Total: \$400.00



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041826

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 11/23/18 12:46 PM dart.tsimiklis.chrisoula

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 47244
Date: 11/30/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
12 ✓	D3997-43P. ✓	6.6667		6.6667	80.00
12 ✓	D3997-5P. ✓	6.6667		6.6667	80.00
12 ✓	D3997-29P. ✓	6.6667		6.6667	80.00
12 ✓	D5055-1P. ✓	6.6667		6.6667	80.00
	PO# 041826 ✓				
	Attn: Chrisoula T ✓				
	Subtotal:				320.00
	H - HST				41.60
	HST				
Thank you for your business / Merci de faire affaire avec nous					
Shipped By:		Tracking Number:		HST: 825007651RT0001	
Comment: WO24153				Total Amount	361.60
Sold By:				Amount Paid	0.00
				Amount Owing	361.60

***** CERTIFICATE of CONFORMITY *****

Manufacture:

Studio SL2

Purchase order #:

041826

Packing Slip#

WO#24153

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name): D3997-43P, D3997-SP,
D3997-29P, D5055-4P.

Quantity: 12, 12,
12, 12

Certification:

We hereby certify that:

DAS
61
9-89

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: NOV 30, 19

Authority:

3M

Approval:

Valerie Yang

Date: (yyyy/mm/dd)

2018/11/30

Signature:

Val Y

Title:

Office Admin